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STITCHING OVER TWICE ON SAME BUTTONHOLE

1. OBSERVE POSITION OF CLAMP CHECK, BEFORE STARTING MACHINE ON SECOND RUN

2. IF CLAMP CHECK IS NOT RAISED . . . APPLY SLIGHT PRESSURE TO LIFTING TREDELE TO TRIP TOP TRIMMER

CLEANING

Using short bristled brush (not point of scissors or shears), remove lint or other waste from around hook area, and between moving parts on underside of needle plate.
Use **SINGER** Needles
Catalog 1526 (71x1K)

Sizes determined by weight of thread and type of material being sewn.
**WINDING THE BOBBIN**

1. Thread the tension control.
2. Place bobbin on spindle as far as possible having pin in spindle enter slot in bobbin.
3. Wind thread around bobbin.
4. Push lever in to bring pulley in contact with belt.
5. Start machine.

**BOBBIN CASE CAP REPLACEMENT**

1. Replace bobbin case cap on stud.
2. Release latch.
3. Press back until latch catches groove in stud.
4. Pull thread into middle slot, draw up and slip into upper slot.
5. Release loop of thread.
6. Draw thread taut between upper, middle and lower slots.

**THREAD TENSIONS**

**Bobbin thread**

1. Pull thread into lower slot.
2. Draw thread up under spring.

**Thread tensions**

- More tension
- Less tension

**Needle thread**

- More tension
- Less tension

Tension on threads should be as light as possible, while still sufficient to set stitch correctly in buttonhole.

Tension on needle thread at all three points should be uniform and equal to tension on bobbin thread.

**Hand Ratcheting**

When thread breaks or bobbin needs replacing before completing a buttonhole...

1. Re-thread machine and pull forward on ratchet lever repeatedly until unfinished buttonhole is at desired position to resume sewing.

2. Operate machine at half-speed (see next instruction)